

SLIDE-LOK®

Garage & Storage Cabinets

**READ ALL INSTRUCTIONS BEFORE YOU BEGIN.
DO NOT JUMP AHEAD OF ANY STEP.**

If this is your first time assembling a SLIDE-LOK cabinet, you may find it helpful to first assemble the cabinet without gluing to give yourself the opportunity to become familiar with the assembly process of SLIDE-LOK storage cabinets. All components will slide together without force or effort if the dovetails are lined up properly. Do not force. If force or exertion is necessary, pieces are not aligned correctly. Take apart and start over. Be sure to glue all joints at time of assembly. Allow glue to completely dry before installing.

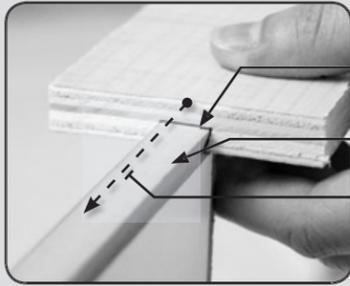


S2424 - S3624 - S4824

Assembly Instructions

slide-lok.com/assembly/S3624

The Patented Dovetail Assembly System



Female Dovetail
Glue this edge

Male Dovetail

Slide Together
Slide Female dovetail into Male dovetail

Quick And Easy Assembly

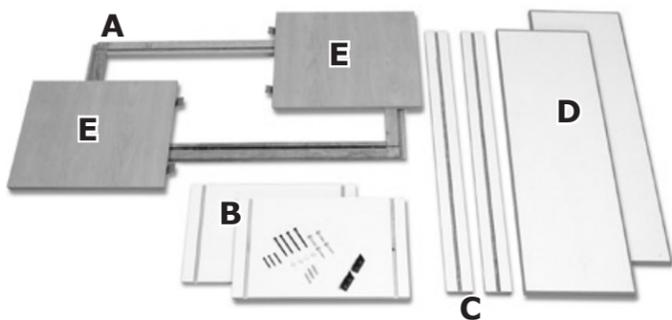
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**Simply Slide A Into B
It's That Easy!**

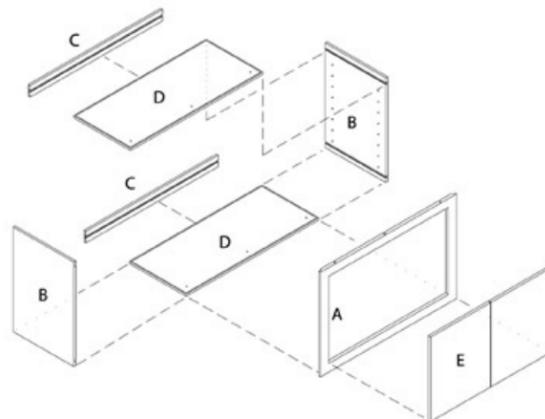
Step 1. - Identify all Pieces

Remove cabinet parts from box and identify all pieces as pictured in fig. 1.



Note:
S3624 stackable cabinet shown. Overall dimensions of your Cabinet parts may vary depending upon the model number of the cabinet you are assembling

[fig 1]



A. Face Frame
B. Side Panels
C. Shelf Nailers
D. Top and Bottom Shelves.
E. Doors

- (2) Corner brackets
- (4) 1 1/2" Door screws
- (4) Clear bumpers
- (4) 2 1/2" Black installation screws
- (8) 1/2" Silver screws for adj. Legs, corner brackets & shelf clips
- (3) 1 1/4" Black screws for joining cabinets together
- (3) Dowels



Step 2. - Attaching Top and Bottom Shelves



[fig 2]

Place face frame "A" face down on a smooth surface to prevent scratching (you may use the box it came in). Glue all female dovetail joints as shown in fig. 2. Slide shelves "D" into position while aligning as in fig. 2A & 2B with holes closest to the face frame.



NOTE:
A general purpose carpenters wood glue is recommended for assembly. Apply a 1/16" bead of glue to the entire length of the female Dovetail joint

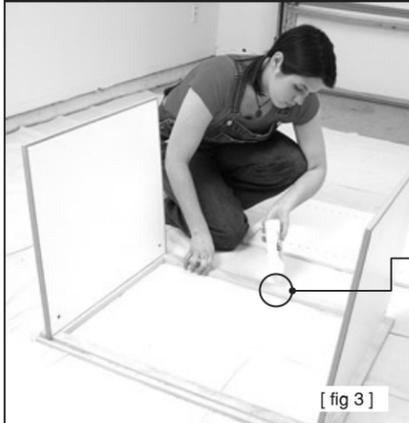


[fig 2A]



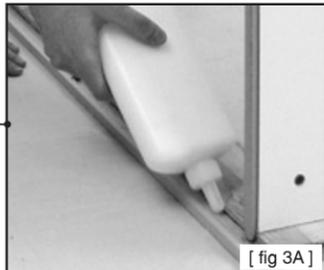
[fig 2B]

Step 3. - Attaching the First Side Panel



[fig 3]

Glue rabbet joint as in fig. 3A. Dovetail joint and side panel as in fig. 3B. Slide one side panel "B" into place while aligning dovetails on top and bottom of both shelves (see fig. 3C). Make sure to start all dovetails simultaneously, then slide side panel into rabbet joint as in fig. 3D & 3E.



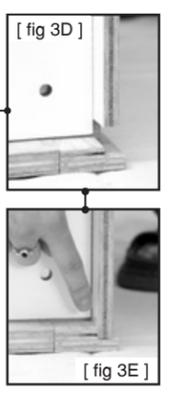
[fig 3A]



[fig 3B]



[fig 3C]

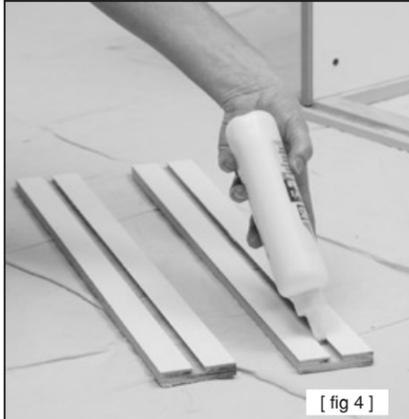


[fig 3D]

[fig 3E]

DO NOT SLIDE OTHER SIDE PANEL ON AT THIS TIME.

Step 4. - Attaching Top and Bottom Nailers

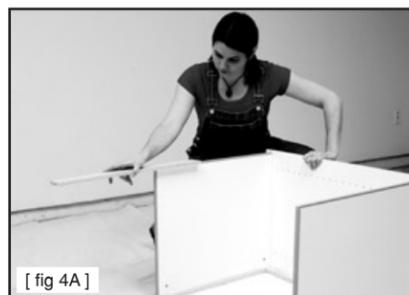


[fig 4]

Glue the female dovetail on the nailer see fig. 4. Slide one nailer onto the top shelf (fig. 4A) and one nailer onto the bottom shelf (fig. 4B). Make sure they touch the side panel.



[fig 4A]



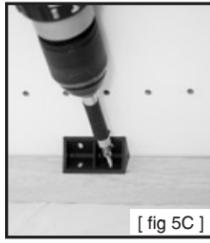
[fig 4B]

Remember to follow the steps exactly as shown. Do not jump ahead, or you'll get tangled up!

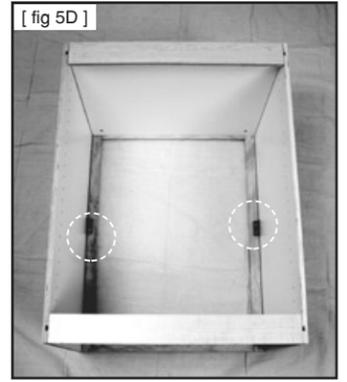
Step 5. - Attach Second Side Panel and Installing Corner Blocks



Repeat STEP 3 for the other side panel see fig. 5 and 5A. Take the corner blocks and 1/2" screws and attach to face frame and side panels (see fig. 5B and 5C) in the middle of the cabinet. (see fig. 5D)

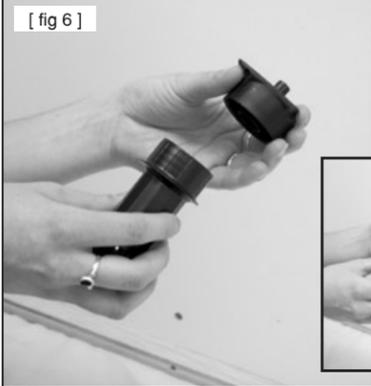


Attach corner blocks to both side of the cabinet, see figure 5D



Step 6. Attaching Optional Cabinet Legs

If you purchased adjustable legs for this cabinet continue with Step 6, otherwise skip this step.



If you plan on using your cabinet as a base unit and have purchased the optional adjustable legs, then proceed with Step 6, otherwise skip to Step 7.

Assemble adjustable leg by attaching the dowel head to the leg (fig. 6, 6A, and 6B). Take the assembled leg and insert dowel into the hole provided as in fig. 6A. Use 1/2" screws and screw leg into bottom of cabinet to keep it firmly in place (fig. 6C and 6D). Let glue dry completely.



Before Proceeding to the next step, let glue dry completely.

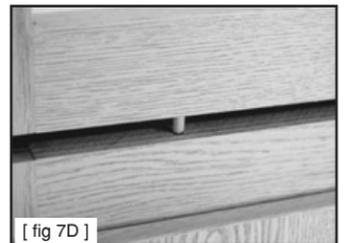
Step 7. - Fastening Cabinet to Wall and Stacking Cabinets



After glue is dry locate studs in wall (fig. 7A). Attach cabinet to wall using 2 1/2" screws (fig. 7). **STACKING CABINETS:** If you are stacking the cabinet place cabinet on top of already installed cabinet, carefully overhang cabinet to revealing dowel holes. Push dowels into all of the pre-drilled holes (fig. 7B and 7C). Next align dowels with cabinets below (fig 7D). Set cabinet down in place and attach to wall (fig, 7).



NOTE:
It is important that the cabinet is set flush to the wall and fastened to wall studs for stability and strength.



Step 8. - Hang Cabinet Doors



To hang doors, use the 1 1/2" silver screws. Hold door up so the door hinge hole lines up with the pre-drilled hole in the face frame. Screw in the hinge so the doors are level across the top and flush in the front. Take clear bumpers and attach as in fig. 8B, to top and bottom of doors.



NOTE:
Hinge is 6 way adjustable (up, down, in out, back and forth) fig. 8A.

In and out
Up and Down
Back and Forth



DO NOT TO OVERTIGHTEN!
It is recommended that you finish tightening with a screwdriver to avoid stripping the pre-drilled holes.

Step 9. - Optional, Install Shelf



If you have purchased the optional Adjustable Shelf:
To install shelf, use all 4 shelf clips. Push shelf clip into pre-drilled holes on side panel. Make sure the clips are level in front, back and on the other side panel. Angle shelf and slide into cabinet, setting one side of shelf on top of shelf clip (fig. 9). Let shelf drop onto the other side and snap into place. Secure screw into underside of shelf.

NOTE: To secure shelf clips to side, use 1/2" silver screws and screw shelf clips into side panel.

Step 10. - Congratulations!



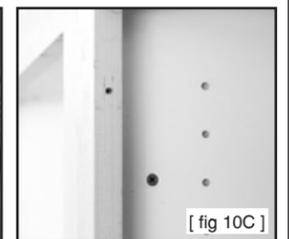
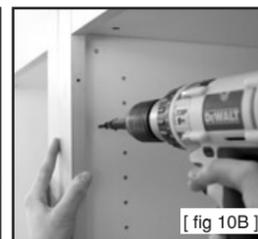
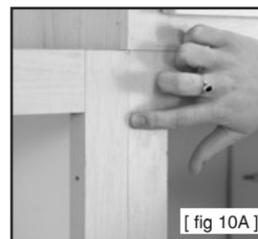
CONGRATULATIONS!
You have just finished assembling and installing a SLIDE-LOK cabinet.

SLIDE-LOK
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Note:
S2424 stackable cabinet shown. Overall dimensions of your finished cabinet may vary depending upon model number of the cabinet you have assembled.

NOTE: - Attaching Two or More Cabinets

When putting two cabinets together, hold both face frames flush, see fig. 10A. Take a 1 1/4" screw and insert it behind the face frame, into the side panel of one cabinet through the other cabinet's side panel, screwing it tightly together see figures 10B & 10C. Do this at the top, middle and bottom of the cabinet.



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